

# Synthesis of Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> nanocomposites using Rice Husk Ash derived SiO<sub>2</sub>

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## Abstract

Fe<sub>3</sub>O<sub>4</sub> nanoparticles (NPs) with a continuous and mesoporous silica (m-SiO<sub>2</sub>) shell were synthesized using a one-step method, sourcing silica from rice husk ash (RHA). The rice husk was thermally treated to obtain ash, from which silica was extracted as sodium silicate and precipitated by pH reduction. This silica powder, combined with iron chloride salts, facilitated the synthesis of the core-shell NPs. Mint extract acted as a capping agent to prevent agglomeration, and CTAB (cetyltrimethylammonium bromide) was used to create the porous SiO<sub>2</sub> shell. X-ray diffraction (XRD), Field emission scanning electron microscopy (FESEM), and transmission electron microscopy (TEM) characterization investigated the structure, size, and shell formation. Coating integrity and suspension stability were assessed through Fourier transform infrared spectroscopy (FTIR) and dynamic light scattering (DLS). DLS analysis showed a relatively narrow particle size distribution with an average hydrodynamic size of 72.6 nm. Small-angle X-ray scattering (SAXS) provided insights into the meso- and nanoscale structure, while BET and nitrogen adsorption-desorption isotherms confirmed the mesoporous nature of the silica shell. Magnetization measurements showed superparamagnetic behavior, with specific magnetization values of 57.9 emu/g for Fe<sub>3</sub>O<sub>4</sub> and 27.5 emu/g for Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub>. These results confirm the successful synthesis of superparamagnetic magnetite NPs with a mesoporous silica coating from RHA.

**Keywords:** Core-shell nanoparticles; Fe<sub>3</sub>O<sub>4</sub>; porous SiO<sub>2</sub> shell; rice husk ash; superparamagnetic; magnetization.

## 1- Introduction

Nanotechnology involves studying, controlling, and manipulating materials at the nanoscale, typically encompassing dimensions of less than one hundred nanometers. This multidisciplinary field spans chemistry, biology, engineering, and medicine, significantly affecting advanced materials development, medical sciences, electronics, optics, magnetism, energy storage, and electrochemistry [1]. The ability to create structures with unique properties and functionalities, unachievable through classical chemistry, positions nanotechnology at the forefront of scientific innovation. The concept of manipulating materials at atomic and molecular levels traces back to ancient times, with medieval glassmakers utilizing gold nanoparticles (NPs) to color glass [2]. NPs, typically less than one micrometer in size, exhibit distinctive physical properties due to their increased surface area-to-volume ratio and quantum effects. These properties enhance their reactivity and interaction with other materials, making them highly agglomerative. This high surface area is critical for applications such as catalysis, drug delivery, and electrode structures in energy storage devices [3].

Silica ( $\text{SiO}_2$ ) is a naturally occurring compound commonly found in sand, quartz, and various living organisms. It exhibits remarkable physical and chemical stability, making it an ideal material for various applications, including catalysis, adsorption, and as a support material for nanocomposites [4]. Silica's high surface area, porosity, and biocompatibility are particularly advantageous in water treatment and biomedical applications. Traditionally, sources such as tetraethyl orthosilicate (TEOS) and sodium silicate are used in sol-gel processes to produce silica. TEOS is particularly favored for its ability to produce high-purity silica with well-defined structures. However, these conventional sources can be expensive and hazardous to handle. For instance, TEOS is a flammable liquid that requires careful handling and storage. Consequently, scientists are increasingly seeking more cost-effective and environmentally friendly alternatives for silica production [5].

One such alternative is rice husk ash (RHA), an agricultural byproduct from rice milling. RHA is rich in silica content and offers a sustainable and renewable source of  $\text{SiO}_2$  [6]. Rice husk, an abundant agricultural waste product, is a valuable source of silica, with a content exceeding 90%. The extraction process involves controlled burning to obtain amorphous silica, which is useful in various industrial applications, including refractory materials, water purification, and concrete additives [7]. Silica

extraction from RHA provides an abundant and inexpensive source of silica and contributes to sustainable waste management practices by converting agricultural waste into valuable materials. The process typically involves pre-treatment steps such as acid leaching and thermal treatment to remove impurities and enhance silica content [8]. The resulting RHA-derived silica is characterized by its high surface area and porosity, making it suitable for synthesizing mesoporous materials [7], [9]. This method aligns with sustainable development goals by promoting the recycling of waste materials.

Magnetite ( $\text{Fe}_3\text{O}_4$ ) NPs are interesting materials that exhibit unique magnetic properties due to their superparamagnetic behavior, which arises when their size is reduced to the nanometer scale. These properties include high magnetic susceptibility, rapid response to an external magnetic field, and negligible remanence when the magnetic field is removed. These characteristics make  $\text{Fe}_3\text{O}_4$  NPs highly desirable for magnetic resonance imaging (MRI) applications, drug delivery, and environmental remediation. Moreover, their biocompatibility and ease of functionalization further enhance their utility in various biomedical and environmental technologies [10], [11]. Recent advancements in the synthesis of  $\text{Fe}_3\text{O}_4$  NPs have focused on achieving better control over their size, shape, and magnetic properties. For instance, Hu et al. [12] reported the synthesis of  $\text{Fe}_3\text{O}_4$  NPs via a modified co-precipitation method, resulting in particles with enhanced magnetic properties and stability. Dhao et al. [13] utilized a hydrothermal approach to synthesize  $\text{Fe}_3\text{O}_4$  NPs with uniform size distribution and improved saturation magnetization. Aliahmad et al. [14] demonstrated the synthesis of high-quality  $\text{Fe}_3\text{O}_4$  NPs with superior magnetic performance using thermal decomposition. These recent studies highlight the importance of precise control over synthesis conditions to optimize the performance of  $\text{Fe}_3\text{O}_4$  NPs for various applications.

$\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  core-shell NPs merge the magnetic properties of  $\text{Fe}_3\text{O}_4$  with the stability and versatility of mesoporous silica ( $m\text{-SiO}_2$ ). This structure features a magnetite core coated with a mesoporous silica shell, enhancing strength, providing a high surface area, allowing further functionalization, and facilitating substance loading and release. The silica shell also prevents aggregation and protects against oxidation [5]. The mesoporous silica's high surface area and porous nature are ideal for drug delivery and catalysis, enabling controlled and sustained release of substances [15], [16]. Moreover, magnetic nanoparticles (MNPs), like these superparamagnetic  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  particles, respond to external

magnetic fields. Due to their single-domain behavior and high magnetic susceptibility, they offer versatile applications, including drug delivery and MRI contrast agents.

In the current study, the synthesis and characterization of Fe<sub>3</sub>O<sub>4</sub> core-shell NPs with a continuous and porous SiO<sub>2</sub> shell derived from RHA were explored. Using SiO<sub>2</sub> extracted from RHA for synthesizing Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> is a sustainable approach, turning agricultural waste into valuable nanomaterials, which is cost-effective and environmentally friendly [9], [17], [18], [19]. First, green Fe<sub>3</sub>O<sub>4</sub> NPs using peppermint extract as a natural surfactant were fabricated. Then, synthesized NPs were coated with silica extracted from RHA, and superparamagnetic core-shell NPs were created. The structural integrity and surface properties were confirmed through various analytical techniques, demonstrating the NPs' potential for biomedical applications.

## **2- Experimental procedure**

### **2.1 Materials**

All the chemical materials used in this work were analytical grade (Merck, analytical grade). The chemicals utilized in the study include Sodium Hydroxide (NaOH) with CAS number 1310-73-2, Hydrochloric Acid (HCl) with CAS number 7647-01-0, Ammonium Hydroxide (NH<sub>4</sub>OH) with CAS number 13366-21-6, Iron (II) Chloride (FeCl<sub>2</sub>) with CAS number 7758-94-3, Iron (III) Chloride Hexahydrate (FeCl<sub>3</sub>·6H<sub>2</sub>O) with CAS number 231-726-4, Ethanol (C<sub>2</sub>H<sub>6</sub>O) with CAS number 64-17-5, and Cetyltrimethylammonium Bromide (CTAB) with CAS number 57-09-0.

### **2.2 Extraction of Silica from Rice Husk Ash**

Silica extraction from RHA was performed using an alkaline extraction method reported in our previous work [7]. Rice husks were washed with distilled water to remove impurities and then incinerated at 700 °C for 7 hours to produce ash. The ash was washed with HCl, rinsed with distilled water to a pH of 7, and dried at 90 °C for 12 hours. The dried ash was mixed with NaOH, heated until boiling with constant stirring, and then filtered. The residue was washed with warm distilled water. The resulting clear solution was cooled to room temperature. Then, HCl was added with constant stirring until the pH reached 4. The silica gel obtained was washed with distilled water and dried at 50 °C for 24 hours.

### **2.3 Preparation of Peppermint Leaf Extract**

Peppermint leaf extract was prepared as an aqueous solution and was used as a natural surfactant. Initially, 10 grams of peppermint leaves were weighed and washed with distilled water. After drying, the leaves were crushed into a fine powder using a mortar and pestle [20]. Then, 250 milliliters of deionized water were added to the powder. The mixture was heated at 60-70 °C for 60 minutes. Afterward, it was filtered using Whatman filter paper No. 10, and the filtrate was used for sample preparation. The obtained extract was stored in a refrigerator.

#### **2.4 Synthesis of Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> NPs**

The core-shell NPs synthesis was conducted in a single step. Iron chloride powders (II and III), along with peppermint extract and a 5:1 weight percent solution of CTAB, were mixed under a nitrogen gas purge until complete dissolution of the components [21]. Then, the obtained silica powder extracted from RHA was added. Subsequently, a 2-molar solution of NH<sub>4</sub>OH was gradually added to the initial solution until the pH reached 11. Continuous stirring was kept for 2 hours at 80 °C. During this period, the pH was supported at around 11 by adding the ammonium hydroxide solution. To study the effect of peppermint capping agent on the microstructure of Fe<sub>3</sub>O<sub>4</sub> NPs, the Fe<sub>3</sub>O<sub>4</sub> were fabricated using the same method, with and without peppermint extract addition during the coprecipitation synthesis process.

#### **2.5 Materials characterization**

X-ray Diffraction (XRD) was used to obtain the crystalline structure and phase composition of the samples by analyzing their diffraction patterns. Field Emission Scanning Electron Microscopy (FESEM) provided high-resolution images of the surface morphology and particle shape by employing a focused electron beam. Transmission Electron Microscopy (TEM) allowed for visualizing internal structures and particle size at the nanometer scale through electron transmission. Fourier Transform Infrared Spectroscopy (FTIR) was employed to identify functional groups and chemical bonds by measuring infrared light absorption. Dynamic Light Scattering (DLS) determined the particle size distribution in suspension by analyzing the scattered light from particle movement. Small-angle X-ray Scattering (SAXS) enabled the investigation of NP size, shape, and structural arrangement through small-angle X-ray scattering. Brunauer-Emmett-Teller (BET) Analysis was utilized to measure the surface area and porosity of the samples by analyzing nitrogen adsorption and desorption. Nitrogen

Adsorption-Desorption was applied to determine surface area, pore size, and porosity by measuring nitrogen gas adsorption and desorption.

### 3- Results and Discussion

#### 3.1 Structural and Microstructural Analysis

XRD patterns of  $\text{SiO}_2$ ,  $\text{Fe}_3\text{O}_4$ , and  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs are shown in Fig.1a XRD spectra of extracted silica from rice husk show a broad peak centered around  $2\theta = 23^\circ$ , characteristic of amorphous silica. Therefore, the extraction and synthesis of silica in the amorphous phase were successful. For the  $\text{Fe}_3\text{O}_4$  NPs, the diffraction peaks at  $63^\circ$ ,  $57.5^\circ$ ,  $53.9^\circ$ ,  $43.6^\circ$ ,  $35.8^\circ$ , and  $30.4^\circ$  ( $2\theta$ ) correspond to the crystal planes of (220), (311), (400), (511), and (440), indicating a cubic pattern for  $\text{Fe}_3\text{O}_4$  NPs (JCPDS NO. 19-0629). Using the Scherrer equation, the average crystallite size of approximately 11 nm was determined for the synthesized  $\text{Fe}_3\text{O}_4$  NPs using peppermint leaf extract. For the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs, due to the amorphous structure of silica, the positions of the peaks are identical to those of the  $\text{Fe}_3\text{O}_4$  NPs, but their intensities are reduced due to the silica coating and increased diameter [22]. The only difference between the XRD patterns of the coated and uncoated samples is the presence of a hump-like peak in the  $20$  to  $30^\circ$  region, confirming the presence of amorphous silica as a coating in the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  sample.

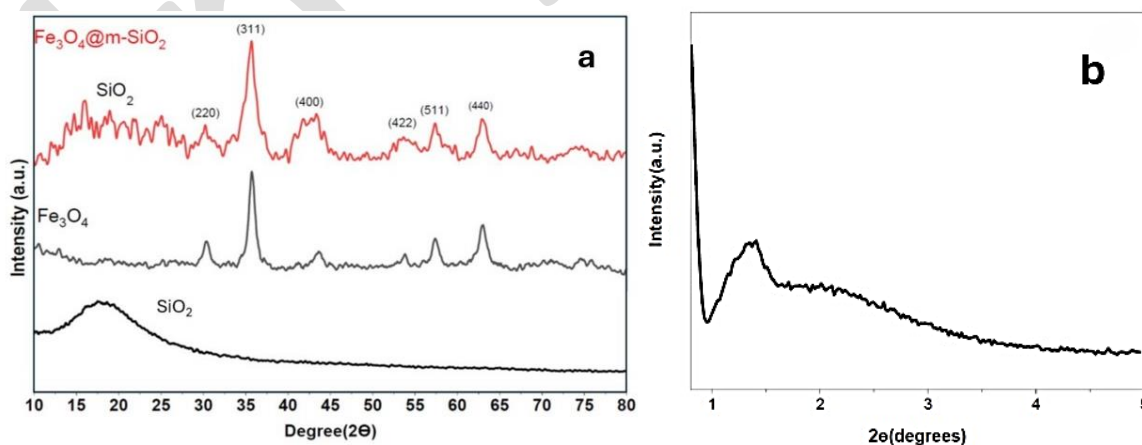


Fig. 1 (a) XRD patterns of  $\text{SiO}_2$ ,  $\text{Fe}_3\text{O}_4$ , and  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs, (b) XRD pattern at low angle of  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs.

Low angle XRD pattern for  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs is depicted in Fig.1b The XRD pattern shows peaks at  $2\theta$  angles of  $2^\circ$ ,  $2.5^\circ$ , and  $3^\circ$ , with a well-defined peak at  $1.5^\circ$  and a broad peak in between these angles. These results confirm the mesoporous nature of the silica and indicate a relatively regular pore structure. The observed peaks are consistent with findings reported in other studies [23].

FTIR Spectroscopy is used to investigate functional groups formed in materials. Fig. 2 shows the FTIR spectrum of  $\text{SiO}_2$ ,  $\text{Fe}_3\text{O}_4$ , and  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs. A broad peak between  $3000\text{-}3600\text{ cm}^{-1}$  is observed for silica extracted from RHA, corresponding to the vibrational bonding of OH groups absorbed by silica molecules [24]. This indicates a significant presence of absorbed water in the synthesized silica. Absorption peaks at  $800\text{-}460\text{ cm}^{-1}$  correspond to O-Si bonds, and the peak at  $1080\text{ cm}^{-1}$  correspond to Si-O-Si bonds [25]. For magnetite NPs, the absorption bands at  $3430\text{ cm}^{-1}$  and  $1620\text{ cm}^{-1}$  are related to hydroxyl compounds, while those at  $570\text{ cm}^{-1}$  and  $1250\text{ cm}^{-1}$  correspond to Fe-O stretching [26]. For  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs peaks at  $460\text{ cm}^{-1}$  and  $800\text{ cm}^{-1}$  are associated with O-Si stretching, while the peak at  $1080\text{ cm}^{-1}$  is related to Si-O-Si stretching, confirming the presence of a silica coating on the  $\text{Fe}_3\text{O}_4$  NPs [27]. Additionally, the peak at  $950\text{ cm}^{-1}$  corresponds to OH-Si bonds on the NPs surfaces. The broad peak in the range of  $3600\text{-}3000\text{ cm}^{-1}$  in the spectrum indicates hydrogen bond vibrations, reflecting the presence of hydroxyl groups and O-H on the surface of the synthesized NPs [28], [29]. The peak at  $570\text{ cm}^{-1}$  is attributed to Fe-O-Si bonds, resulting from the close proximity and linking of silica and iron [26]. Carbonaceous bonds observed in the spectrum are due to the presence of organic material from the mint extract used during the synthesis of pure magnetite NPs and core-shell NPs, with some residues remaining in the system despite washing. This vibration may also be due to the presence of water molecules in the sample. The peak at  $1645\text{ cm}^{-1}$  in the spectrum of  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs indicates the presence of H-O bonds, demonstrating successful functionalization of the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs [30], [31].

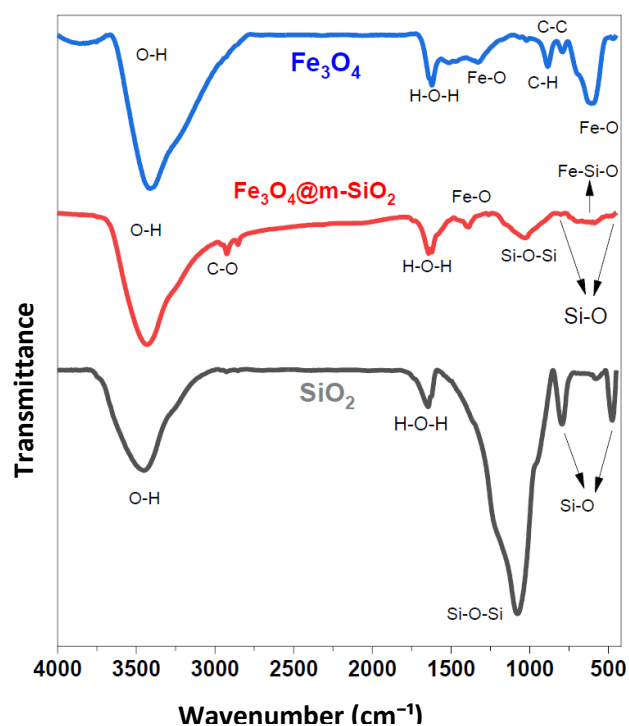


Fig. 2. FTIR spectra of  $\text{SiO}_2$ ,  $\text{Fe}_3\text{O}_4$ ,  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs.

As previously mentioned, to study the effect of peppermint capping agent on the microstructure of  $\text{Fe}_3\text{O}_4$  NPs, the  $\text{Fe}_3\text{O}_4$  were fabricated using the same method, with and without peppermint extract addition during the coprecipitation synthesis process. The FESEM image of the synthesized  $\text{Fe}_3\text{O}_4$  NPs with and without capping agent are shown in Fig. 3a and 4b, respectively. The magnetic particle shapes in both conditions are nearly spherical, but in the first condition, the particle size is finer with a more uniform size distribution ( $21.3 \pm 2.6$  nm), showing the effectiveness of peppermint extract as a spatial hindrance creating additive. The SEM micrographs of  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs are shown in Fig. 3c and 4d. According to the obtained images, MNPs synthesized with peppermint extract and coated with silica show a morphology tending toward spherical. Particle size distribution and average particle size, considering 200 particles using Image J software, have been figured out. The average size of  $\text{Fe}_3\text{O}_4$  NPs is 19.6 nm, and for  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs, it is 45.8 nm.

The elemental maps of  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs generated by EDS analysis are shown in Fig. 4. The presence of all elements and their homogeneous distribution in the synthesized sample can be



confirmed. As shown in the images, the elements Fe, Si, and O are well-distributed in the synthesized sample, indicating a homogeneous distribution of silica in the magnetite.

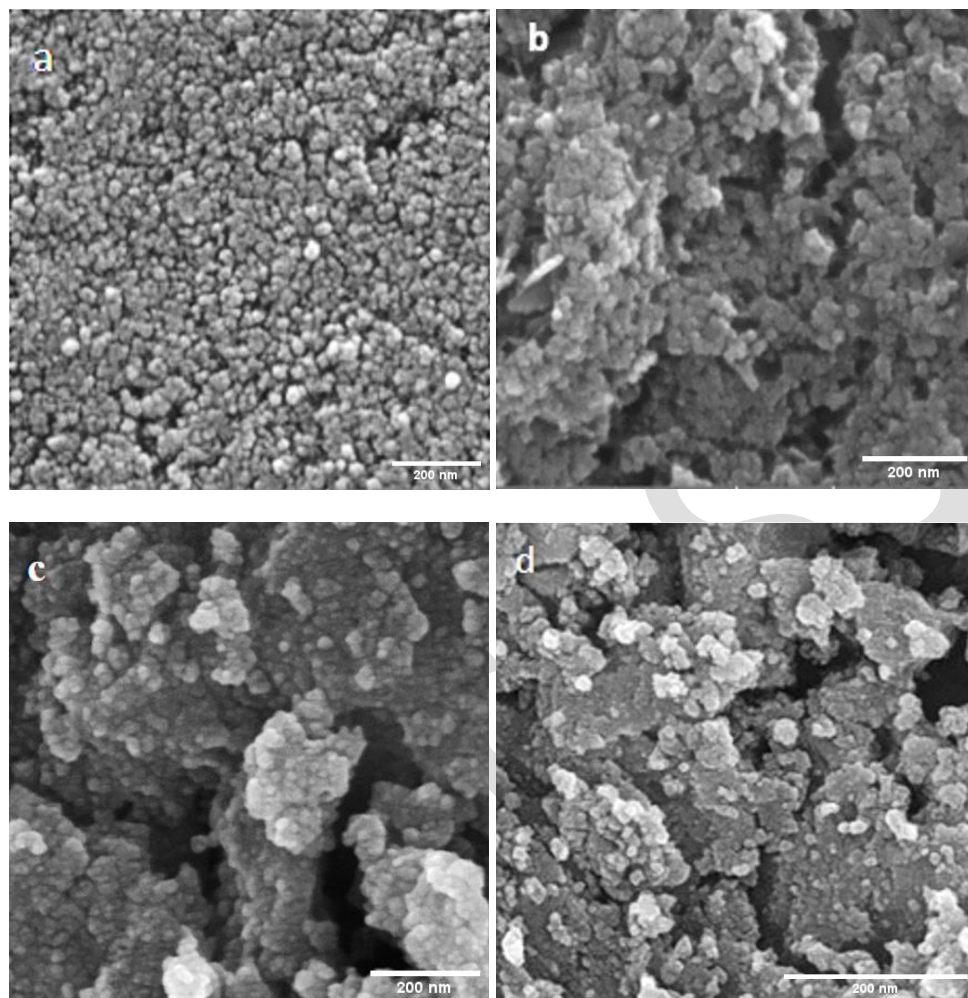


Fig. 3. FESEM image of (a) Fe<sub>3</sub>O<sub>4</sub> NPs synthesized with peppermint extract, (b) Fe<sub>3</sub>O<sub>4</sub> NPs without peppermint extract, (c) and (d) Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> NPs.

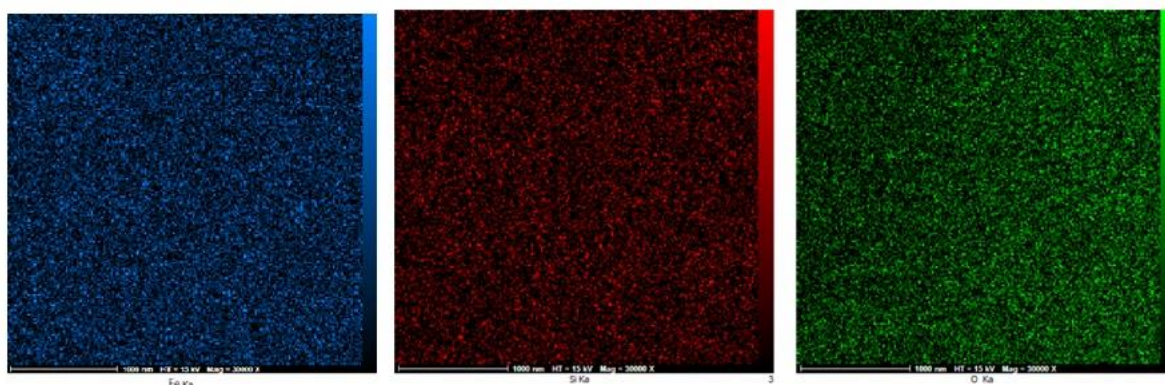


Fig. 4. Elemental Mapping Images of Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> NPs.

TEM micrographs of the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  sample are illustrated in Fig. 5. The corresponding images verify the presence of silica coating on iron oxide NPs. However, it can be observed that the synthesized core-shell NPs are multi-core. The presence of hollow-like structures on the outer surface of the particle is due to the porous structure in the outer shell.

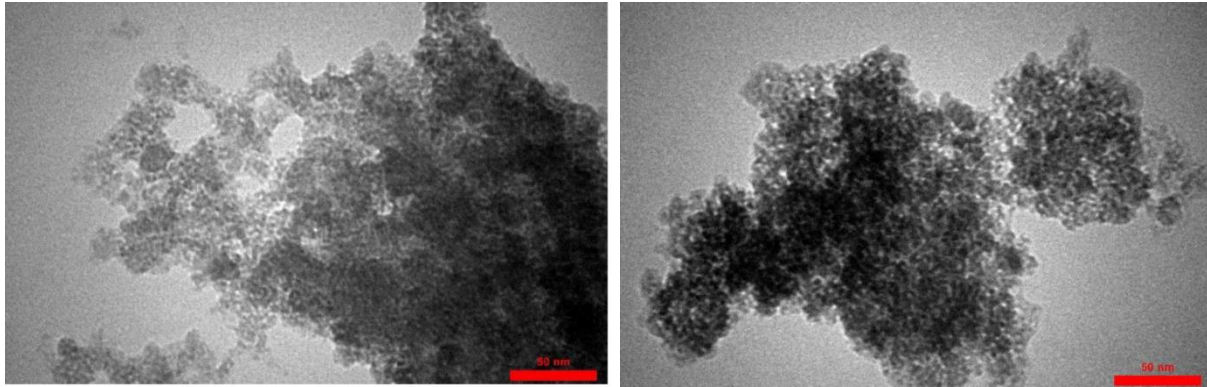


Fig. 5. TEM images of  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs.

The results obtained from the DLS test are presented in Fig. 6, showing the hydrodynamic size distribution and frequency of particles forming the sample. It can be seen that the synthesized  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs show a relatively narrow size distribution, with an average particle size of 72.6 nanometers. In this sample, the PDI is 0.6, indicating some agglomerated NPs.

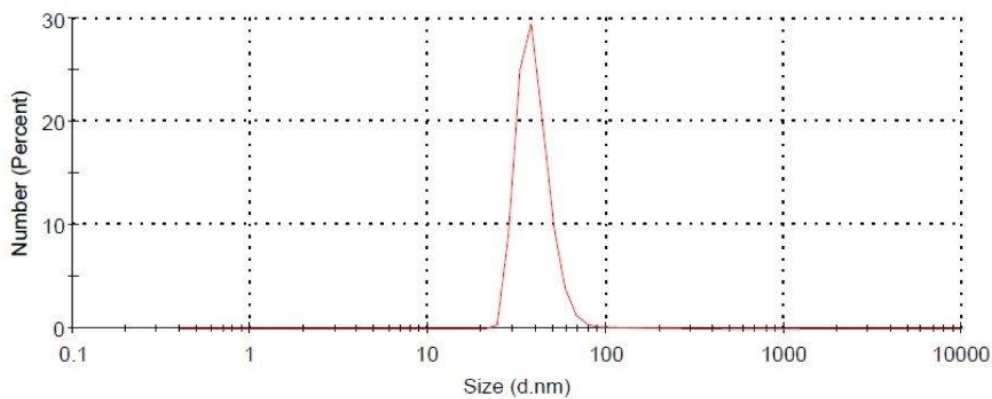


Fig. 6. Hydrodynamic particle size distribution.

Using data related to the volume of gas absorbed on the surface of the porous material at different relative pressures, valuable information such as specific surface area, volume, size, and pore size distribution can be obtained. Additionally, by examining the shape of the adsorption-desorption curve,

one can estimate the shape of the porous material [32]. Based on the nitrogen adsorption-desorption isotherms and BET plots presented in Fig. 7, it has been determined that the specific surface area of the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs is  $323.92 \text{ m}^2/\text{gr}$  and the pore volume is  $0.46 \text{ cm}^3/\text{gr}$  with  $0.06 \text{ cm}^3/\text{gr}$  pore size attributed to micropores. These values closely match the reported values. Additionally, considering the pore size distribution diagram shown in Fig. 7, the average pore size in the synthesized mesoporous material is  $5.07 \text{ nm}$ . According to the nitrogen adsorption-desorption pattern, this mesoporous material conforms to the IUPAC definition and falls under Group IV, similar to magnetic silica mesoporous MCM-41, demonstrating the successful synthesis of this mesoporous material. Moreover, the loop shape obtained in the adsorption-desorption curve of the synthesized sample indicates that the shape of the pores is a combination of cylindrical and slit-like structures [32].

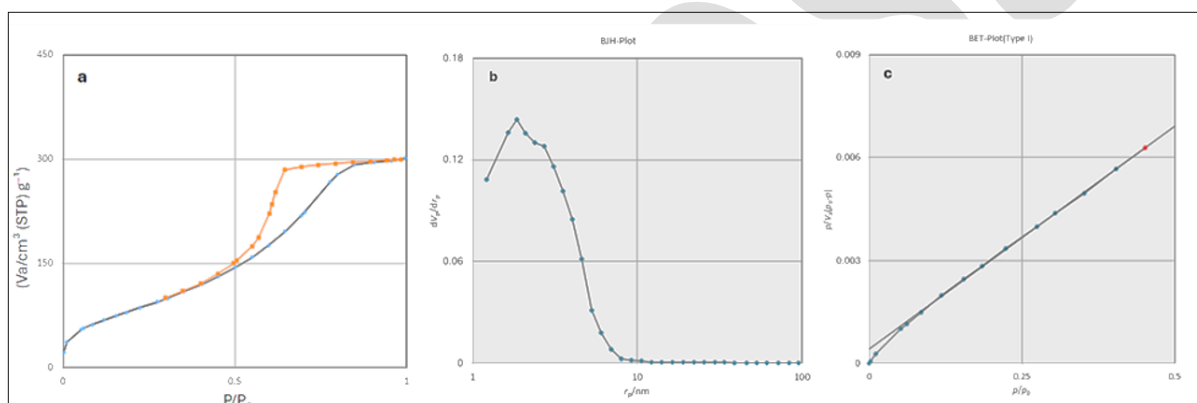


Fig. 7. (a) Nitrogen Adsorption-Desorption Isotherm of  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs, (b) The pore size distribution plot of the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs, and (c) The BET plot of the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  NPs.

### 3.2 Magnetic Characteristics

To investigate the magnetization curves of the  $\text{Fe}_3\text{O}_4$  samples, a VSM method was used, as shown in Fig. 8. The results indicate that the samples are superparamagnetic, with a saturation magnetization of  $27.5 \text{ emu/g}$  for the  $\text{Fe}_3\text{O}_4@m\text{-SiO}_2$  sample. For the  $\text{Fe}_3\text{O}_4$  sample without the  $\text{SiO}_2$  coating, the saturation magnetization is  $57.9 \text{ emu/g}$ , which is higher than the coated sample but lower than the bulk  $\text{Fe}_3\text{O}_4$  (approximately  $60\text{-}80 \text{ emu/g}$ ) [33]. This reduction in specific magnetization for the coated sample is attributed to various factors, including particle size and the mass of the non-magnetic porous material. The decrease in specific magnetization in the coated sample is due to the presence of the mineral

coating. SiO<sub>2</sub> molecules adsorbed on the surface of the Fe<sub>3</sub>O<sub>4</sub> NPs attract oxygen atoms, which are sources of magnetic moments on the surface. However, these oxygen atoms cannot contribute to the overall magnetization as they did before, leading to a reduction in the magnetization of the coated NPs [27,34,35]. Studies have shown that an increase in the surface-to-volume ratio and significant surface effects in NPs, compared to bulk structures, results in a decrease in the magnetization of the NPs. This reduction can be attributed to the presence of magnetically dead layers on the particle surfaces and an increase in the disparity between surface anisotropy energy and bulk magnetostatic energy due to canted spins and oxide layers [36].

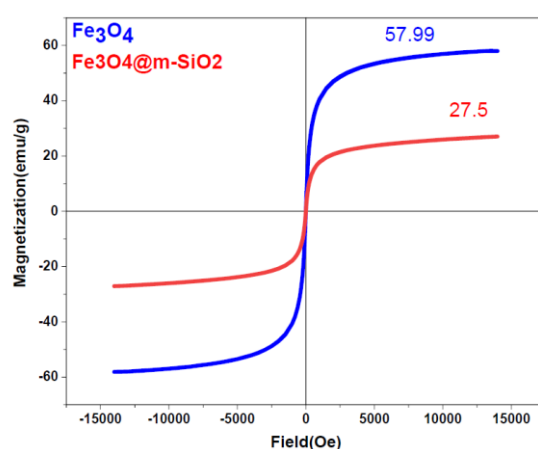


Fig. 8. VSM comparative diagram of Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> NPs.

#### 4- Conclusions

This study successfully employed a green synthesis approach using mint extract as a natural surfactant and RHA as a silica source to create superparamagnetic magnetite core-shell NPs with a mesoporous silica shell. The synthesis process proved cost-effective and environmentally friendly, producing NPs with potential biomedical applications. XRD and FT-IR analyses confirmed the formation of the desired crystalline structures and the successful incorporation of silica. SEM, TEM, and DLS tests further confirmed the presence of mesoporous silica coating, with the average sizes of core-shell NPs measured at 72.6 nm. The use of peppermint as a capping agent significantly enhances the synthesis of Fe<sub>3</sub>O<sub>4</sub> NPs, ensuring their homogeneity and monodispersity. BET analysis showed a high surface area of 323.92 m<sup>2</sup>/g, highlighting the effective synthesis of a porous silica coating. The VSM results show that

Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> samples are superparamagnetic with a specific magnetization of 27.5 emu/g, reduced from 57.9 emu/g in uncoated Fe<sub>3</sub>O<sub>4</sub> due to the SiO<sub>2</sub> coating and surface effects. This research underscores the feasibility and advantages of using natural materials for sustainable nanoparticle synthesis. According to the results of this research, the synthesized Fe<sub>3</sub>O<sub>4</sub>@m-SiO<sub>2</sub> nanocomposites, utilizing silica extracted from RHA, exhibit superparamagnetic properties and successful mesoporous coating on magnetites. These characteristics make them highly suitable for potential applications in targeted drug delivery, magnetic resonance imaging (MRI), environmental remediation, and water treatment due to their high stability, biocompatibility, responsiveness to external magnetic fields, and high surface area.

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